

### ABSTRACT

Cream solder stored in a squeegee head is pressurized by a pressurizing plate, and the squeegee head is slid on a mask plate, so that the cream solder is printed onto a substrate via pattern apertures. This is done by a screen  
5 printing apparatus, in which pressurized solder is accommodated, and the solder is brought into contact with a surface of the mask plate via an opening formed on a lower face of the cell. A rectifier is disposed in the cell for blocking the cream solder from flowing into a specific area just above the opening. This structure allows the solder to flow into the opening in a slant direction, and  
10 causes the solder to roll. This mechanism prevents the solder from being hardened due to staying stagnant just above the opening, and thus prevents defective printings.